Everyday Insulated Jacket



DISCONTINUED

NF0A529K

Product Features:

- **Exterior:** 50D WindWall™ 100% recycled polyester taffeta body and lining with DWR finish
- **Fill:** 150g Heatseeker™ synthetic insulation

Adult sizes: S-3XL

Fabric Features/Benefits:





DURABLE WATER REPELLENT:
DWR is applied to the face of the fabric to provide the first line of defense against wet weather.

WIND PROTECTION:
WindWall™ fabrics greatly reduce the effects of wind chill while providing flexibility and breathability to stay comfortable without overheating.

INSULATED:
Insulation traps hot air for reduced heat loss and increased warmth.

SYNTHETIC:
Designed to replicate the qualities of down, but retain them even when wet.

RECYCLED CONTENT:
Made from post-consumer, recycled content.

Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

BLACK



Black C

Limited to stock on hand. No returns.

Due to the nature of polyester, special care must be taken throughout the decoration process.

The North Face® products may not be resold without embellishment.

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NF0A529K - THE NORTH FACE® Everyday Insulated Jacket

GARMENT MEASUREMENTS						
Size	**S**	**M**	**L**	**XL**	**2XL**	**3XL**
Chest - *Half Measure*	21"	22 1/2"	24"	26"	28"	30"
Chest - *Full Measure*	42"	45"	48"	52"	56"	60"
Body Length from HPS	27 1/4"	28 1/2"	29 3/8"	30 3/8"	31 3/8"	32 3/8"
Sleeve Length-CB	35"	35 1/2"	36 1/4"	37"	37 3/4"	38 1/2"

Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.

ADULT General Sizing Guide						
Size	**S**	**M**	**L**	**XL**	**2XL**	**3XL**
Chest	34"-36"	38"-40"	42"-44"	46"-48"	50"-52"	54"-55"
Waist	29"-32"	32"-35"	35"-38"	38"-41"	41"-44"	44"-47"
Sleeve Length-CB	32"-33 1/2"	34"-35"	35"-36"	36"-37"	37"-38"	38"-39"

DECORATING INSTRUCTIONS FOR PERFORMANCE POLYESTER FABRICS

Due to the nature of polyester, special care must be taken throughout the decoration process.

Here are some tips to effectively decorate our performance products.

▪ Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.

▪ Dryer temperature and belt speeds must be changed accordingly for polyester fabric.

▪ If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.

▪ **Screen Printing:** These garments require the use of poly inks that cures at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.

▪ Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.

▪ **Heat Transfers:** Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light colour shirts. Inks used in printing paper design needs to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.

▪ If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.

▪ A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.